



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ENGINEERING CHANGE REQUEST

ECR 19

Date Opened:	8/4/20 8:06 PM	Requested By:	Becker, Jacob
Type:	Drawing/Pattern Change	Requester*:	Menard, Jean-Luc
Priority:	Medium	DE Approver*:	Gardiner, Jason
Status:	Under Review	Responsible Engineer:	Fuentes, Roberto
Reason:	Revise Delta Note 1 per the following comments from production HBY "As the dwg clearly shows this part is made from extruded angle and should call out QQ-A-200 spec."	ECR Lead*:	Becker, Jacob
Expense:	400		
Target Date:			
Execution Date:			
ECR Approval No:			
RE (R&D):		**BRIEF DESCRIPTION**:	647.4200 NC1, Brackets, Wrong Material Callout
Status Note:		DESCRIPTION/ ADR CONTENT**:	QQ-A-250 incorrectly called out for the material spec.

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
----------	------------------	----------------------------	---	-------------------

ATTACHMENT PAGES

Document Name	Document Note
acceptable of material for 647.4210-11.pdf	

PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
647.4210		Active	Bracket LH	Sub-assembly	647.4210 647.4210 647.4210 647.4210		
647.4211		Active	Bracket RH	Sub-assembly	647.4211 647.4211 647.4211 647.4211 647.4211		

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
647.4210		5 Use as is	0 *	4 Adjust Jobs Scheduled
647.4211		4 Use as is	0 *	4 Adjust Jobs Scheduled

EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (647.4200 material call out for 644.4210 and 644.4211 needs to be updated to QQ-A-200 spec)
3. ECR Lead Assessment - Status During ECR	UR - Deviations Allowed (QQ-A-200 spec may be referenced for the material of 644.4210 and 644.4211. See email attachment for reference.)
4. Production Type	In-house production
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors (647.4200 material call out for 644.4210 and 644.4211 needs to be updated to QQ-A-200 spec)
9. Sustaining Cost Grouping	Manufacturing Improvement